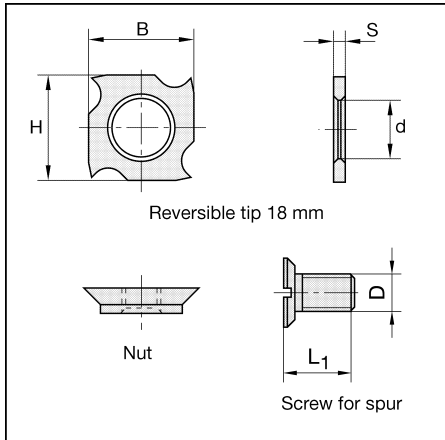


Grooving Cutter with reversible T.C. tips

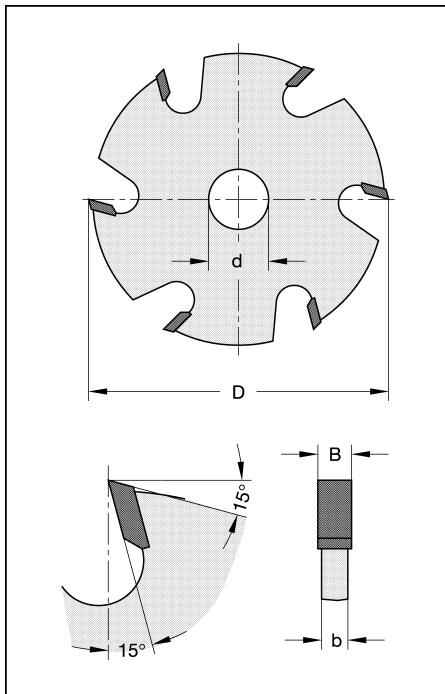
Spare parts for No. 60250



| Article | Dimensions | Part-No. | PU | Price each |
|------------------------|---|-----------------|----|------------|
| Reversible T.C. tip | 18 x 18 x 2,0 mm, HW 02, f. L ₂ = 4 mm | 72025-6-00010-0 | 10 | 13,40 |
| Reversible T.C. tip | 18 x 18 x 2,5 mm, HW 02, f. L ₂ = 5 mm | 72025-6-00020-0 | 10 | 17,30 |
| Reversible T.C. tip | 18 x 18 x 3,0 mm, HW 02, f. L ₂ = 6 mm | 72025-6-00030-0 | 10 | 19,10 |
| Reversible T.C. tip | 7,5 x 12 x 1,5 mm, HW 02, f. L ₂ = 8 mm | 72010-6-00751-0 | 10 | 5,30 |
| Reversible T.C. tip | 9,6 x 12 x 1,5 mm, HW 02, f. L ₂ = 10 mm | 72010-6-00960-0 | 10 | 6,80 |
| Reversible spur | 14 x 14 x 1,2, f. L ₂ = 3,97 - 7,5 mm | 72020-6-01412-0 | 10 | 6,80 |
| Reversible spur | 14 x 14 x 2,0 mm, up from L ₂ = 8 mm | 72020-6-01414-1 | 10 | 4,90 |
| Nut | M 4 x 0,5 x 1,6 mm, D=12, for knife 2,0 mm | 39153-0-12016-0 | 10 | 3,60 |
| Nut | M 4 x 0,5 x 2,2 mm, D=12, for knife 2,5 mm | 39153-0-12022-0 | 10 | 3,60 |
| Nut | M 4 x 0,5 x 2,8 mm, D=12, for knife 3,0 mm | 39153-0-12028-0 | 10 | 3,60 |
| Nut | M 4 x 0,5 x 1,6 mm, D=10, for spur 1,2 mm | 39153-0-10016-0 | 10 | 3,60 |
| Torx countersunk screw | M 4 x 0,5 x 3,2 mm, T 9 | 39084-0-04032-R | 10 | 2,50 |
| Spur screw | M 5 x 9, for spur 2,0 mm | 39130-0-05009-R | 10 | 0,90 |
| Allen screw | M 5 x 16, for L ₂ = 8/10/12 mm | 39266-0-05016-R | 10 | 0,80 |
| Torx key | T 9, with handle | 39077-0-03009-2 | 1 | 6,30 |
| Allen key | SW 2,5 (for M 5) hexagon | 39120-0-02500-0 | 10 | 1,20 |
| Clamping wedge | for tip 7,5 mm | 39100-0-00750-0 | 1 | 8,80 |
| Clamping wedge | for tip 9,6 mm | 39100-0-00960-0 | 1 | 9,90 |

Grooving Saw Blades Z6/Z12 T.C.

40150/40160



| D mm | B mm | b mm | d mm | Z | Part-No. | Price each |
|------|------|------|------|-----------------|-----------------|------------|
| 100 | 2,0 | 1,4 | 20 | 6 | 40150-5-10020-0 | ◆ 95,00 |
| | 3,0 | 2,0 | 20 | 6 | 40150-5-10030-0 | ◆ 107,00 |
| | 4,0 | 3,0 | 20 | 6 | 40150-5-10040-0 | ◆ 110,00 |
| | 5,0 | 3,5 | 20 | 6 | 40150-5-10050-0 | ◆ 115,00 |
| | 6,0 | 4,0 | 20 | 6 | 40150-5-10060-0 | ◆ 123,00 |
| | 7,0 | 5,0 | 20 | 6 | 40150-5-10070-0 | ◆ 140,00 |
| | 8,0 | 6,0 | 20 | 6 | 40150-5-10080-0 | ◆ 149,00 |
| | 10,0 | 7,0 | 20 | 6 | 40150-5-10100-0 | ◆ 178,00 |
| 125 | 1,8 | 1,4 | 30 | 12 | 40160-5-12518-0 | ○ 88,00 |
| | 2,0 | 1,6 | 30 | 12 | 40160-5-12520-0 | ◆ 99,50 |
| | 2,5 | 2,0 | 30 | 12 | 40160-5-12525-0 | ◆ 99,50 |
| | 3,0 | 2,0 | 30 | 12 | 40160-5-12530-0 | ◆ 89,50 |
| | 3,5 | 2,5 | 30 | 12 | 40160-5-12535-0 | ○ 90,50 |
| | 4,0 | 3,0 | 30 | 12 | 40160-5-12540-0 | ◆ 95,00 |
| | 5,0 | 4,0 | 30 | 12 | 40160-5-12550-0 | ◆ 106,00 |
| | 6,0 | 5,0 | 30 | 12 | 40160-5-12560-0 | ◆ 114,00 |
| | 7,0 | 5,0 | 30 | 12 | 40160-5-12570-0 | ◆ 138,00 |
| | 8,0 | 5,0 | 30 | 12 | 40160-5-12580-0 | ◆ 142,00 |
| 10,0 | 6,0 | 30 | 12 | 40160-5-12510-0 | ◆ 190,00 | |
| 150 | 2,5 | 2,0 | 30 | 12 | 40160-5-15025-0 | ○ 105,00 |
| | 3,0 | 2,0 | 30 | 12 | 40160-5-15030-0 | ◆ 95,00 |
| | 3,5 | 2,5 | 30 | 12 | 40160-5-15035-0 | ◆ 97,00 |
| | 4,0 | 3,0 | 30 | 12 | 40160-5-15040-0 | ◆ 100,50 |
| | 5,0 | 4,0 | 30 | 12 | 40160-5-15050-0 | ◆ 115,00 |
| | 6,0 | 5,0 | 30 | 12 | 40160-5-15060-0 | ◆ 123,00 |

Extra charge for:

- enlarging bore diameter
 - adaption of keyway
 - drilling countersunk holes for arbor No. 21079
- see pages 11.9/11.10

Technical details:

Tool body as saw blade design, square teeth.
 Ø 100 mm Z = 6 for manual and mechanical feed
 Ø 125/150 mm Z = 12 for mechanical feed

Application:

For grooving in solid wood or in panel materials in conjunction with arbors on pages 3.15 - 3.18.
 For use on CNC machines.

R.P.M. max. = 12000 (ø 100 mm)

R.P.M. max. = 10000 (ø 125 mm)

R.P.M. max. = 8000 (ø 150 mm)